

FOR PART DETAILS REFER
CHART DRAWING (EASTMAN) 008006253B1
SIZE 12X13mm

<SC> :SIGNIFICANT CHARACTERISTICS

▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

LINEAR
IN mm.

OVER

0.5

3

6

30

120

400

1000

2000

UPTO

3

6

30

120

400

1000

2000

4000

f FINE (X.XXX)

± 0.05

± 0.05

± 0.1

± 0.15

± 0.2

± 0.3

± 0.5

-

m MEDIUM (X.XX)

± 0.1

± 0.1

± 0.2

± 0.3

± 0.5

± 0.8

± 1.2

± 2

c COARSE (X.X)

± 0.2

± 0.3

± 0.5

± 0.8

± 1.2

± 2

± 3

± 4

v VERY COARSE (X)

-

± 0.5

± 1

± 1.5

± 2.5

± 4

± 6

± 8

ANGULAR
IN deg.

OVER

-

10

50

120

400

UPTO

10

50

120

400

-

f FINE (X.XXX)

± 1°

± 0° 30'

± 0° 20'

± 0° 10'

± 0° 5'

m MEDIUM (X.XX)

± 1° 30'

± 1°

± 0° 30'

± 0° 15'

± 0° 10'

c COARSE (X.X)

± 1° 30'

± 1°

± 0° 30'

± 0° 15'

± 0° 10'

v VERY COARSE (X)

± 3°

± 2°

± 1°

± 0° 30'

± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

PART NO. :

ER15C0003129

008006257B1

PART NAME :

OPEN ENDED SPANNER

12 X 13mm

MATERIAL :

HEAT TREATMENT :

NAME

SIGN

DATE

FIRST USED TRCR. MODEL

CAD ENGG.

MHK

19/05/15

H1 & H2

DESIGNER

KRK

19/05/15

SCALE

CHECKER

NSP

19/05/15

SHEET 1 OF 1

APPR.BY

KDS

19/05/15

UNIT QTY. : 1

WEIGHT :

kg.

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

E.R.NO.

LET

LOC

REVISIONS

DSNR

CKR.

APPR.

DATE